

Hi - CUT Steel



Depressed Centre Grinding Wheels - Type 27

Type 27



Cumi Code	Dimensions (D T H)		Specifications	Speed RPM	Pack size Unit
	mm	Inch			
27HCT10040T	100 4 16	4 ⁵ / ₃₂ ⁵ / ₈	A36TBF	15280	100
27HCT10063T	100 6.3 16	4 ¹ / ₄ ⁵ / ₈	A36TBF	15280	100
27HCT11540T	115 4 22.23	4 ¹ / ₂ ⁵ / ₃₂ ⁷ / ₈	A36TBF	13260	100
27HCT11563T	115 6.3 22.23	4 ¹ / ₂ ¹ / ₄ ⁷ / ₈	A36TBF	13260	100
27HCT12563T	125 6.3 22.23	5 ¹ / ₄ ⁷ / ₈	A36TBF	12200	100
27HCT15063T	150 6.3 22.23	6 ¹ / ₄ ⁷ / ₈	A24TBF	10200	100
27HCT18040T	180 4 22.23	7 ⁵ / ₃₂ ⁷ / ₈	A24TBF	8500	25
27HCT18063T	180 6.3 22.23	7 ¹ / ₄ ⁷ / ₈	A24TBF	8500	25
27HCT23063T	230 6.3 22.23	9 ¹ / ₄ ⁷ / ₈	A24TBF	6500	25

Universal grinding wheel for all metal working; High performance wheels suited for weld

Depressed centre Cutting Wheels - Type 42

Type 42

Cumi Code	Dimensions (D T H)		Specifications	Speed RPM	Pack size Unit
	mm	Inch			
42HCT10020T	100 2 16	4 ⁵ / ₆₄ ⁵ / ₈	A36TBF	15280	100
42HCT10032T	100 3.2 16	4 ¹ / ₈ ⁵ / ₈	A36TBF	15280	100
42HCT11532T	115 3.2 22.23	4 ¹ / ₂ ¹ / ₈ ⁷ / ₈	A36TBF	13260	100
42HCT12532T	125 3.2 22.23	5 ¹ / ₈ ⁷ / ₈	A36TBF	12200	100
42HCT18032T	180 3.2 22.23	7 ¹ / ₈ ⁷ / ₈	A24TBF	8500	50
42HCT23032T	230 3.2 22.23	9 ¹ / ₈ ⁷ / ₈	A24TBF	6500	50

Universal high performance depressed centre cutting wheel suitable for all metal working.

Type 41

Cutting Wheels - Type 41

Cumi Code	Dimensions (D T H)		Specifications	Speed	Pack size
	mm	Inch			
41HCT10025T	100 2.5 16	4 ³ / ₃₂ ⁵ / ₈	A36TBF41	15280	100
41HCT10032T	100 3.2 16	4 ¹ / ₈ ⁵ / ₈	A36TBF41	15280	100
41HCT11525T	115 2.5 22.23	4 ¹ / ₂ ³ / ₃₂ ⁷ / ₈	A36TBF41	13260	100
41HCT11532T	115 3.2 22.23	4 ¹ / ₂ ¹ / ₈ ⁷ / ₈	A36TBF41	13260	100
41HCT12525T	125 2.5 22.23	5 ³ / ₃₂ ⁷ / ₈	A36TBF41	12200	100
41HCT12532T	125 3.2 22.23	5 ¹ / ₈ ⁷ / ₈	A36TBF41	12200	100
41HCT18025T	180 2.5 22.23	7 ³ / ₃₂ ⁷ / ₈	A36TBF41	8500	50
41HCT18032T	180 3.2 22.23	7 ¹ / ₈ ⁷ / ₈	A24TBF41	8500	50
41HCT23025T	230 2.5 22.23	9 ³ / ₃₂ ⁷ / ₈	A36TBF41	6500	50
41HCT23032T	230 3.2 22.23	9 ¹ / ₈ ⁷ / ₈	A24TBF41	6500	50

Larger Diameter Cutting Wheels - Type 41

Type 41

Cumi Code	Dimensions (D T H)		Specifications	Speed	Pack size
	mm	Inch			
41HCT30032T	300 3.2 25.4	12 ¹ / ₈ 1	A24TBF41	5090	25
41HCT35032T	350 3.2 25.4	14 ¹ / ₈ 1	A24TBF41	4360	25
41HCT40032T	400 3.2 25.4	16 ¹ / ₈ 1	A24TBF41	3810	25

Universal cutting wheel, double side reinforced, suitable for Metal cutting on Stationary saws.